# Panasonic INDUSTRY



LP-RF
Laser Marking Systems

Easy Handling & High Quality



In 1999, Panasonic introduced the world's first Laser Marker equipped with a fiber laser oscillator.

Since then, the company has advanced the product function to respond to customers' needs and released **four unique premium fiber Laser Markers**.

Panasonic recently re-examined the essentials key-functions of a Laser Markers, and added an **easy-to-handle model** to the lineup – the new **LP-RF series**.



## **CHARACTERISTICS**

20 W fiber laser for a diversity of easy applications

- For plastic and metal applications
- For marking two-dimensional barcodes on iron,
   SUS, aluminum and other metal parts
- For marking extremely small characters on parts with a limited marking space such as semiconductor packages and connectors



















### HIGHLIGHTS FOR CONFIGURATION



New software - NAVI Smart

The new "Laser Marker NAVI Smart" software is provided with the product. Using the software, characters, logos and 1D/2D code can be arranged on a PC or tablet. The software interface can be customized to suit each work environment. The screen can be switched according to the purpose of use, such as for parameter setting or for operators.



#### Simple 3-step setting

1

Arrange the characters and figures to be marked.



7

Set the laser radiation condition with the smart setting function.



3

Emit the laser beam using the test marking function.



easy and perfect laser marking in high quality





Iron, stainless steel

(shallow engraving)





Iron, stainless steel (deep engraving)

Aluminum (deep engraving)







ABS (white)

#### Smart setting function

The one-touch function is packed with an extensive know-how of laser marking parameters such as laser power, scan speed and pulse cycle.

The user can select a desired marking result from 16 types of materials and images.

- Adjustment aid
- Database with preprogrammed laser parameter and settings
- Choose the preferred material and color find the right settings

## HIGHLIGHTS FOR INSTALLATION

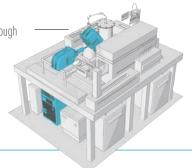


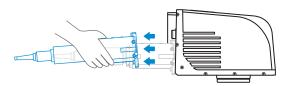
#### Removable head

No more cumbersome installation work. This contributes to the **reduction of man-hours** required for installation and maintenance.

The head unit has to be moved through the clearance in the equipment.

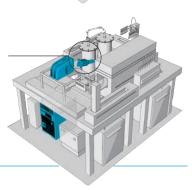






Only the fiber unit needs to be moved through the clearance in the equipment.

Product with removable head







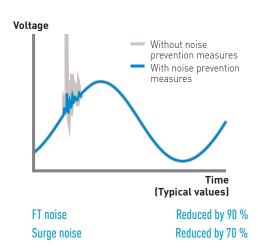
#### IP64

The head was developed based on the fanless head used in the LP-M series, so it is resistant. There will be no problems caused by water drops or dust entering the system.



# Controller with high noise resistance

Electrical noise produced by equipment using a large amount of electrical current or generated in the surrounding area can affect the operation of the internal parts of the equipment and cause problems. The controller of the LP-RF series is equipped with anti-noise parts such as a power transformer and varistor to ensure safe and reliable use of the Laser Marker during the production process.



### HIGHLIGHTS FOR THE RUNNING PROCESS



High-performance galvano scanner

The built-in measurement and control system allows a balanced and optimal fine adjustment of the galvano scanner and its optical mirrors inside the compact laser head. The system provides beautiful and stable marking results even when the laser marking is performed at high speed.

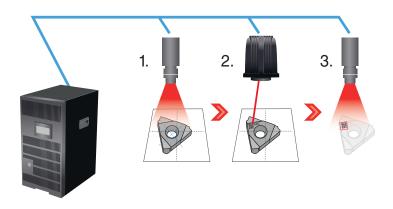




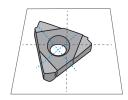
Direct linkage with image processing device

#### Automatic marking position correction and scan check

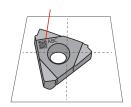
The LP-RF series can be connected directly to a machine vision system. This enables the execution of a series of operations, such as detection of the workpiece position, correction of the marking position and cross-checking of scanned information of marked Data Matrix code (DMC), etc., without using a PLC.



1. Detection of workpiece position

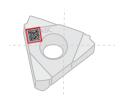


The camera scans and detects the position of the workpiece placed in the equipment. 2. Marking position correction



The angle is corrected based on the scanned position information before the LP-RF emits the laser beam.

3. Cross-check of scanned code information



The system checks whether the marked Data Matrix code can be scanned properly and cross-checks the scanned information with the marking data.

## HIGHLIGHTS FOR THE RUNNING PROCESS



#### New interfaces for remote control

In addition to the connector for I/O control and the RS232C connector, new EtherNet/IP and PROFINET network units are provided to support the PLC connection via these industrial networks. The installation of the additional network units is easy and can be performed at any time.



#### PROFINET unit and EtherNet/IP unit

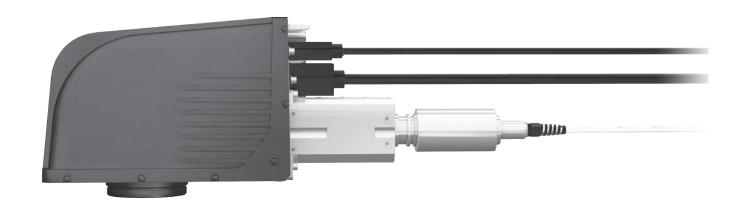
- Support industrial networks
- Optional accessory
- Retrofittable
- Easy installation



## Integrated touchscreen

- Program file number
- Serial number
- Error code report
- $\rightarrow$  Faster troubleshooting
- → Better status information





## HIGHLIGHTS FOR THE RUNNING PROCESS



## On-the-fly marking function

The marking function for on-the-fly workpieces enables laser marking on a workpiece moving at high speed. This eliminates the need to keep the line stationary for laser marking.



## Error history display

Displays a history of errors as well as the time and date of occurrence. Errors are listed not only as codes, but with an explanation so that an operator can verify the type of error and when it occurred.

#### I/O check monitor

The ON/OFF status of the input and output terminals can be checked on the monitor. I/O signals can be quickly checked at system start-up.



## **MAINTENANCE**



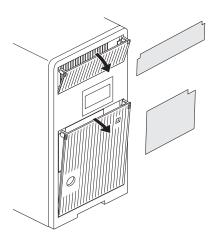
#### Easy maintenance – long-term reliable operation

For long and stable operation of your Laser Markers, Panasonic offers a full lineup of maintenance parts. They expand the range of maintenance work that can be performed by the user.

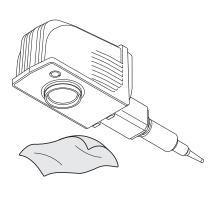
## Daily maintenance

When the Laser Marker is used in an environment full of oil mist or dust, it is recommended to wipe the lens protection glass on the laser head with a dry cloth and clean or replace the fan filters in the controller.

#### Replacement of fan filters

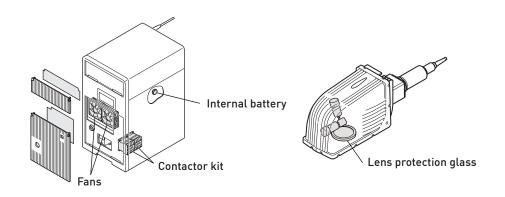


#### Cleaning of lens protection glass



## Easy replacement of limited-life parts

In the past, limited-life parts had to be replaced by our service personnel. But now that the mechanical components of the **LP-RF** series have been redesigned, so that they can be replaced by the user.



# Specifications

Model No.		LP-RF200P
Marking laser	Laser type	Yb fiber laser; λ= 1,064 nm class 4 laser
	Output class	20 W
Guide laser / pointer		Red semiconductor laser; λ= 655 nm; class 2 laser, maximum output 1 mW
Scanning method		Galvano scanning method
Marking field		90 mm × 90 mm
Work distance		190 mm
Scan speed		Maximum 12,000 mm/s
Compatible line speed		Maximum 240 m/min.
Character types		English uppercase letters, English lowercase letters, numerals, katakana, hiragana, kanji (JIS No. 1 and No. 2 standards), symbols, user-registered characters (up to 50), True type
Barcodes		Code39, Code128 (GS1-128), ITF, NW-7, EAN/UPC/JAN GS1 DataBar Limited, GS1 DataBar Stacked, GS1 DataBar Limited CC-A, GS1 DataBar Stacked CC-A
2D codes		QR Code, Micro QR Code, iQR Code, Data Matrix, GS1 Data Matrix, PDF417
File format for logo data		VEC, DXF, HPGL, BMP, JPEG, AI, EPS
Communication ports		I/O terminal block (40 pins), I/O connector (40 pins)
Interface		EIA-RS-232C, Ethernet
Optional interfaces		PROFINET, EtherNet/IP, PROFINET Unit (LP-ANW11), EtherNet/IP Unit(LP-ANW10)
Cooling method		Head: Naturally air cooling, Controller: Forced air cooling
Power supply		180 - 264 V AC (including power voltage fluctuation of $\pm 10\%$ ), 50/60 Hz
Power consumption		Maximum 370 VA (max. 2.1 A)
Protection		Head: IP64
Ambient temperature		0 to +40 °C
Storage temperature		-10 to +60 °C
Ambient humidity		35 to 85 % RH
Net weight	Head	≈ 8 kg
	Controller	≈ 37 kg
Applicable standards		IEC 60825-1, FDA regulations, GB standard, KC mark
Supplied software		Laser Marker Smart Utility (Laser Marker NAVI Smart, logo data editing software, ExportVec, font maker software)
Laser Marker NAVI smart display language		Japanese, English, Chinese (simplified Chinese), German
OS supported by the supplied software (Note 1)		Windows® 10 Pro [32 bit, 64 bit], Windows® 8 Pro (32 bit, 64 bit], Windows® 7 Professional SP1 (32 bit, 64 bit)
Optinal power cable		LP-ACA12 - Rating 250V, VDE standards compatible (european standard)

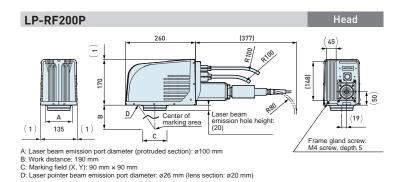
#### Notes:

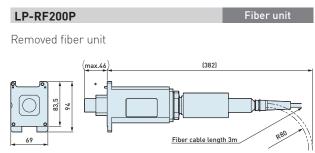
## Recommended use of a dust collector

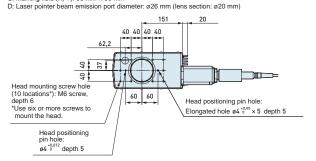
Depending on the workpiece to be marked, harmful gases or smoke may be generated during marking. If your application falls under this description, use a dust collector. For more information, contact your sales representative.

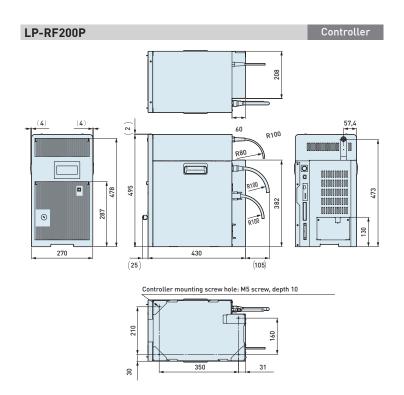
 $<sup>1]\</sup> Microsoft\ and\ Windows\ are\ registered\ trademarks\ or\ trademarks\ of\ Microsoft\ Corporation\ in\ the\ United\ States\ and\ other\ countries.$ 

#### DIMENSIONS Unit: mm









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