

High-Speed Counter's Maximum Counting Speed Reference Table (FP-XH common-type control unit)

The maximum counting speed of the high-speed counter varies depending on the number of channels used and the pulse output function. When using the counter, use the following table as a guideline.

Combination with high-speed counter												Combination with pulse output function															
												High-speed counter's maximum counting speed (frequency, kHz)															
												No pulse output				Pulse output 1CH				Pulse output 2CH (1-axis interpolation)				Pulse output 3CH			
Single-phase, high-speed channel				Single-phase, medium-speed channel				Two-phase, high-speed		Two-phase, medium-speed		Single-phase, high-speed	Single-phase, medium-speed	Two-phase, high-speed	Two-phase, medium-speed	Single-phase, high-speed	Single-phase, medium-speed	Two-phase, high-speed	Two-phase, medium-speed	Single-phase, high-speed	Single-phase, medium-speed	Two-phase, high-speed	Two-phase, medium-speed				
CH0	CH1	CH2	CH3	CH4	CH5	CH6	CH7	CH0	CH2	CH4	CH6	Single-phase, high-speed	Single-phase, medium-speed	Two-phase, high-speed	Two-phase, medium-speed	Single-phase, high-speed	Single-phase, medium-speed	Two-phase, high-speed	Two-phase, medium-speed	Single-phase, high-speed	Single-phase, medium-speed	Two-phase, high-speed	Two-phase, medium-speed				
○												100				100				100				100			
○	○											100				100				100				100			
○	○	○										100				100				100				100			
○	○	○	○									100				100				100				100			
				○									10				10				10				10		
				○	○								10				10				10				10		
				○	○	○							10				10				10				10		
				○	○	○	○						10				10				10				10		
○				○								100	10			100	10			100	10			100	10		
○				○	○							100	10			100	10			100	10			100	10		
○				○	○	○						100	10			100	10			100	10			100	10		
○				○	○	○	○					100	10			100	10			100	10			100	10		
○	○			○								100	10			100	10			100	10			100	10		
○	○			○	○							100	10			100	10			100	10			100	10		
○	○			○	○	○						100	10			100	10			100	10			100	10		
○	○			○	○	○	○					100	10			100	10			100	10			100	10		
○	○	○		○								100	10			100	10			100	10			100	10		
○	○	○		○	○							100	10			100	10			100	10			100	10		
○	○	○		○	○	○						100	10			100	10			100	10			100	10		
○	○	○	○	○								100	10			100	10			100	10			100	10		
○	○	○	○	○	○							100	10			100	10			100	10			100	10		
○	○	○	○	○	○	○						100	10			100	10			100	10			100	10		
○	○	○	○	○	○	○	○					100	10			100	10			100	10			100	10		
				○										50				35				30				25	
				○	○									35				30				25				20	
						○									8				8				8				8
						○	○								8				8				7				7
						○								45	8			35	8			25	8			20	7
						○								40	8			30	8			20	7			15	6
						○	○							35	8			25	8			20	8			15	6
						○	○							35	8			25	8			15	6			10	5
				○	○	○	○	○					10	50			10	30			10	25			10	20	
				○	○	○	○	○	○				10	30			10	25			10	20			10	20	
○												100			10	100			10	100			10	100			9
○	○											100			10	100			10	100			9	100			8
○	○	○										100			10	100			10	95			7	80			5
○	○	○	○									100			10	100			9	95			5	70			5
○												100			10	100			9	100			9	95			6
○	○											100			10	100			9	95			6	70			5
○	○	○										100			9	100			9	80			5	65			5
○	○	○	○									100			9	90			6	70			5	55			5

Note) When HSC target value match ON / OFF instruction and another interrupt program are executed at the same time, the maximum counting speed may be lower than the above value.

Combination with high-speed counter												High-speed counter's maximum counting speed (frequency, kHz)											
Combination with high-speed counter												Combination with pulse output function											
Combination with high-speed counter												Pulse output 4CH (2-axis interpolation)				Pulse output 5CH				Pulse output 6CH (3-axis interpolation)			
Single-phase, high-speed channel				Single-phase, medium-speed channel				Two-phase, high-speed		Two-phase, medium-speed		Single-phase, high-speed		Single-phase, medium-speed		Two-phase, high-speed		Two-phase, medium-speed					
CH0	CH1	CH2	CH3	CH4	CH5	CH6	CH7	CH0	CH2	CH4	CH6	Single-phase, high-speed	Single-phase, medium-speed	Two-phase, high-speed	Two-phase, medium-speed	Single-phase, high-speed	Single-phase, medium-speed	Two-phase, high-speed	Two-phase, medium-speed				
○												100				100				70			
○	○											100				90				45			
○	○	○										95				60				45			
○	○	○	○									65				50				40			
				○									10				10				10		
				○	○								10				10				10		
				○	○	○							10				10				10		
				○	○	○	○						10				10				10		
○				○								100	10			90	10			60	10		
○				○	○							100	10			65	10			50	10		
○				○	○	○						80	10			60	10			50	10		
○				○	○	○	○					70	10			60	10			45	10		
○	○			○								100	10			70	10			50	10		
○	○			○	○							80	10			60	10			50	10		
○	○			○	○	○						70	10			60	10			45	10		
○	○			○	○	○	○					60	10			50	10			40	10		
○	○	○		○								70	10			60	10			50	10		
○	○	○		○	○							70	10			55	10			40	10		
○	○	○		○	○	○						60	10			50	10			40	10		
○	○	○		○	○	○	○					60	10			45	10			30	10		
○	○	○	○	○								65	10			55	10			40	10		
○	○	○	○	○	○							60	10			40	10			35	10		
○	○	○	○	○	○	○						55	10			40	10			30	10		
○	○	○	○	○	○	○	○					50	8			40	10			25	10		
								○						20									10
								○	○					10									9
										○					6								4
										○	○				5								3
								○		○				15	6								4
								○		○	○			10	5								4
								○	○	○				10	5								4
								○	○	○	○			8	4								3
				○	○	○	○	○					10	20			10	15			10	10	
				○	○	○	○	○	○				10	20			10	15			8	8	
○										○		95			6	60			5	45			4
○	○									○		65			5	50			4	45			3
○	○	○								○		55			5	45			4	35			3
○	○	○	○							○		55			5	45			4	35			3
○										○	○	60			5	50			4	35			3
○	○									○	○	55			5	45			4	35			3
○	○	○								○	○	55			5	45			4	35			3
○	○	○	○							○	○	50			4	40			3	25			2

Note) When HSC target value match ON / OFF instruction and another interrupt program are executed at the same time, the maximum counting speed may be lower than the above value.

Pulse input / output performance

Single axis control

CH0	CH1	CH2	CH3	CH4	CH5	Maximum output frequency (kHz)
○						100
○	○					100
○	○	○				100
○	○	○	○			100
○	○	○	○	○		100
○	○	○	○	○	○	100

Interpolation control

CH0	CH2	CH4	Maximum output frequency (kHz) (Composite speed)
○			100
○	○		100
○	○	○	100

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