

Thank you for purchasing Panasonic products. Read this Instruction Manual carefully and thoroughly for the correct and optimum use of this product. Kindly keep this manual in a convenient place for quick reference.

**WARNING**

- Never use this product as device for personnel protection.
- In case of using devices for personnel protection, use products which meet laws or standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

**1 FOR SAFETY USE**

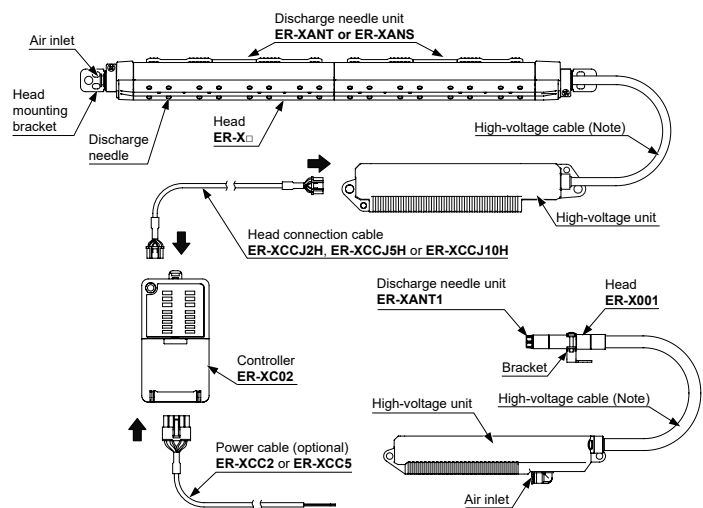
**WARNING**

- This product produces high voltages.
- Do not use this product in places where there may be a danger of flammable or combustible items being present.
- To prevent electric shock and to conduct proper discharge, be sure to ground a frame ground (F.G.) terminal of a controller.
- Do not place hands near the discharge needle. Doing so may cause electric shock.
- Since the tip of the discharge needle is sharp, take sufficient care in handling the discharge needle, or injuries may result.
- The high-voltage cable between the head and the high-voltage unit must be fixed and the minimum bend radius is R30 mm or more.
- In case of using at the bend radius less than R30 mm and using at moving part may cause fire and break down, etc. of the high-voltage cable.
- Clean the discharge needle regularly (about once a week). Otherwise, optimum charge removal performance may not be achieved, and accidents or operating problems may occur.
- If this product is used in a confined space, ozone emitted from this product may be detrimental. Be sure to provide ventilation.
- Do not direct ionized air toward the face. Ozone may cause irritation to places such as the nose and throat.

**CAUTION**

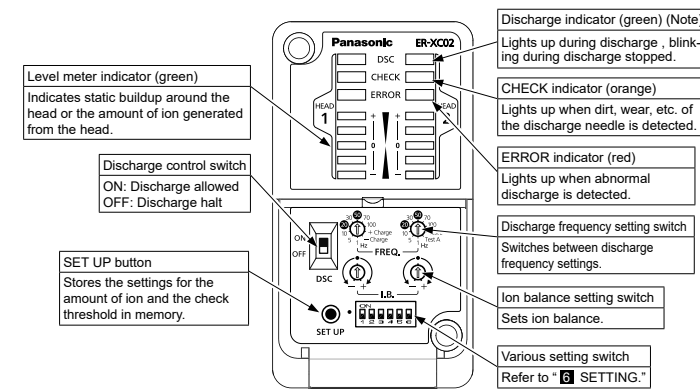
- This product has been developed / produced for industrial use only.
- Do not use this product for purposes other than electric charge removal.
- Do not use this product in environments which are outside the specification range, otherwise operating problems or damage may occur. In addition, the operating life of the product may become significantly reduced.
- This product is a precision device. Do not apply a shock to it by dropping, for example. Accidents or operating problems may occur.
- Never disassemble, repair or modify this product. Accidents or operating problems may occur.
- Do not throw this product in fire. It may explode or toxic fumes may be generated.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- When connecting/removing the head or performing wiring or inspection work, be sure to turn off the power first. Not doing so may result in accidents, electric shock or operating problems.
- After connecting the cables, check that the connections are correct before turning on the power. If the cables are connected incorrectly, operating problems or accidents may occur.
- Verify that the supply voltage variation is within the rating.
- In case using switching regulator, be sure to connect F.G. terminal.
- When using as a CSA and UL compliant product, use a CLASS 2 CSA/UL certified power supply, or a CSA/UL certified power supply that has been evaluated as a Limited Power Source as specified in CAN/CSA-C22.2NO.60950-1/UL60950-1.
- Do not use a cable with any damage such as cracks or splitting. Risk of accidents and failure.
- Avoid use in a location with significant steam or dust, or in a location where the product may come in direct contact with water, oil, or welding spatter.
- Avoid use at an elevation higher than 2000m, and outdoor use.
- Do not touch the discharge needle with hard objects such as tools. If the discharge needle becomes broken, it will not provide sufficient charge removal performance, and moreover operating problems or accidents may occur.
- During installation, fasten the product securely. If it is not securely fastened or it is subjected to continuous vibration or shock, accidents or operating problems may result.
- Power cable that are 0.15mm<sup>2</sup> or more and 30m or less in total length for wiring. Also, keep the wiring as short as possible in order to prevent noise.
- When disposing of this product, treat it appropriately as industrial waste.
- After starting discharge, it takes approximately 30 minutes for charge removal performance to stabilize. Therefore, wait 30 minutes before adjusting ion balance.
- Use the correct combination of head, discharge needle unit and controller.

**2 PART DESCRIPTION**



Note: The minimum bend radius of the high-voltage cable is R30 mm.

**<Controller>**

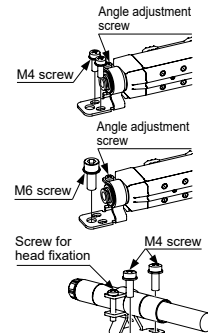


Note: An abbreviation of DISCHARGE.

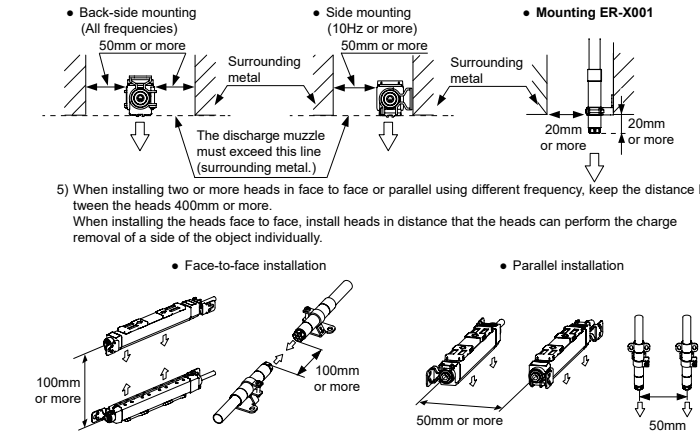
**3 INSTALLATION**

**<Head installation>**

- Using 2 M4 screws or 1 M6 screw, mount the head onto the equipment housing. In case using this product in where there is vibration, use spring washers etc. as a countermeasure.
- Loosen the angle adjustment screw, adjust the head angle, and then fasten the head with the tightening torque of 0.5 N·m or less.
- The position of the head mounting bracket of the ER-X001 should be at least 20 mm from the end of the head. The tightening torque of the screw for head fixation should be 0.5 N·m or less.
- After mounting the head, set the controller according to the procedures in "6 SETTING" in order to appropriately remove static electricity.



- Notes: 1) Be sure to ground the equipment housing onto which the head is mounted.  
 2) The distance between the head and the charge removing object should be 30 mm or more. If the static buildup of the charge removing object is 30 kV or more, set the distance to 50 mm or more.  
 3) If there is metal near the head or between the head and the charge removing object, ion is absorbed, hindering appropriate static removal. Install the head based on the above.  
 4) In case using the side mounting, the discharge frequency should be 10Hz or more.



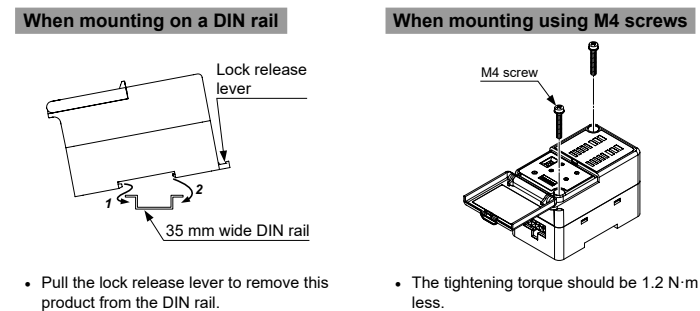
**<High-voltage unit installation>**

- Use 2 M4 screws or 2 M6 screws to fasten the head.
- The tightening torques for fastening, are as follows.  
 When using M4 screws: 1.2N·m  
 When using M6 screws: 2.5N·m

- Notes: 1) Do not place any objects on top of the high-voltage unit.  
 2) When using multiple heads, keep the distance of at least 10 mm between the high-voltage units.  
 3) When fastening the high-voltage unit using M6 screws, fasten before connecting the head connection cable.  
 4) Please fix the high-voltage unit of ER-X001 with M6 screw.

**<Controller installation>**

- Mount the controller on a 35 mm wide DIN rail or using M4 screws. For mounting dimensions, refer to "4 DIMENSIONS"



- Pull the lock release lever to remove this product from the DIN rail.
- The tightening torque should be 1.2 N·m or less.

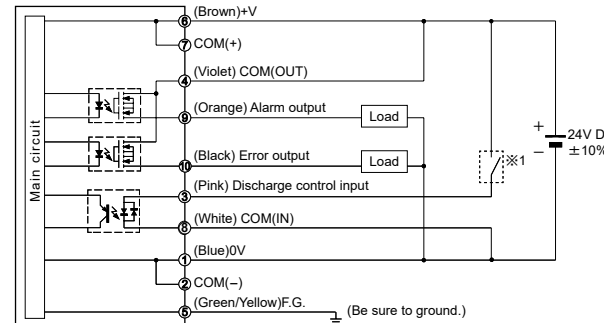
**4 WIRING**

**• Power connector Pin arrangement**

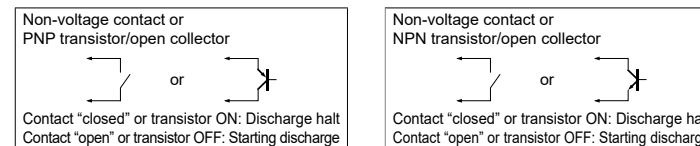
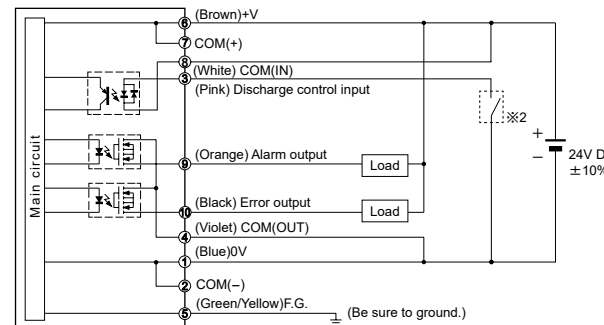
Terminal No.	Terminal name	Color code
1	0V	Blue
2	COM(-)	—
3	Discharge control input	Pink
4	COM(OUT)	Violet
5	F.G. terminal	Green/Yellow
6	24V	Brown
7	COM(+)	—
8	COM(IN)	White
9	Alarm output	Orange
10	Error output	Black

Note: Wire colors are colors of power supply cable of option.

**• When connecting the output to negative common**



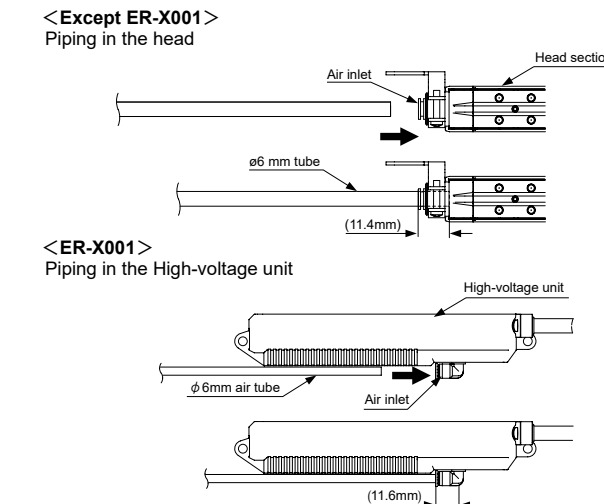
**• When connecting the output to positive common**



- Notes: 1) In order to prevent electric shock and perform proper discharge, be sure to ground the F.G. terminal. In addition, the head of ER-X001 and the F.G. terminal of a controller are common.  
 2) To stop discharge, turn ON the discharge control input for 20 ms or longer. To start discharge, turn OFF (open) the discharge control input. Discharge will start in 20 ms.

**5 PIPING**

- Air supplied to this product will reduce contamination of the discharge needle and improve the charge removal speed.
- The outer diameter of the air tube to fit to the air inlet portion of this product should be ø6 mm.
- Make sure that clean air (air containing no water, no oil and no dust) should be supplied.
- Since the pressure will drop when the air piping from the main pressure supply is extended or pneumatic components (e.g., needle valve, speed controller, mini filter) are added, keep an eye on the pressure supply to the ionizer making sure it is not in short supply. For the pneumatic components, select those that can accommodate the air supply flow rate.



Note: After inserting the tube into the joint of this product, always make sure that the tube is all the way in and securely inserted. Insufficient tube insertion will cause air leakage.

**6 SETTING**

- The amount of ion generation is set to enable appropriate charge removal.
- After mounting the head, follow the procedures below to configure the setting.
- When air is used, configure the setting while supplying air.
- Start the setting after 30 minutes of the discharge starting.

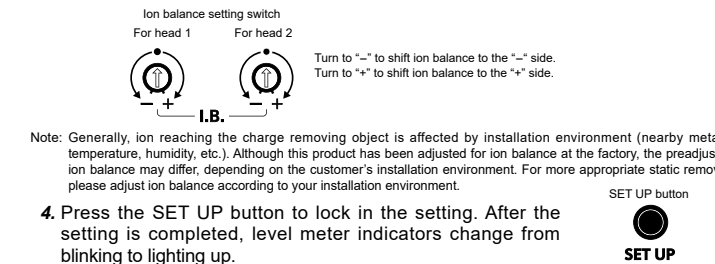
**How to set the amount of ion generation**

- Turn the discharge control switch ON and the discharge control input "open" to start discharge. Make sure that the discharge indicator (green) lights up.
- Depending on the installation distance, set the frequency using the discharge frequency setting switch.

**• Guideline when air is not supplied**

Installation distance	Discharge frequency setting switch	Frequency
30~50mm	100	100Hz
	70	70Hz
50~200mm	50	50Hz
	30	30Hz
200~500mm	20	20Hz
	10	10Hz
500~1,000mm	5	5Hz
	1	1Hz

- When air is supplied, Set the frequency higher than when air is not supplied. Try 50 Hz (factory default setting) first to see if it removes static electricity. Since using air, discharge distance from the object can be longer.
  - If the amount of static build up on the charge removing object is large, Set the frequency lower or make the installation distance shorter.
  - In case the voltage resistance of the object is low, Set the frequency higher or make the installation distance longer.
- Note: Depending on the head, different frequencies are accepted. If it is set to a wrong frequency, the discharge stops and the discharge indicator blinks. For accepted frequencies, refer to "11 SPECIFICATIONS"
- After mounting the head, adjust ion balance using the ion balance setting switch.



- Notes: 1) Conduct the maintenance before setting.  
 2) Before the setting up, be sure that the check indicator is turned OFF. In case the check the indicator lights up or blinks, the set up is not started. For detail, refer to "11 TROUBLE SHOOTING".  
 3) This product works at factory setting before finishing setup (level meter indicator blinks.) And ion balance control function works at OFF in despite of setting of ion balance control switch. After press down the set up button and finishing he setting (level meter indicator lights up), starts ion balance control and Check detection (detecting function of ion generation depression ) amount based on your environment.  
 4) It takes 30 seconds to 1 minute to complete a setup procedure. Do not change the ambient environment at the time. In case ambient environment is changed, the set up is not conducted and level meter indicator may blink.  
 5) In case the discharge frequency setting switch or the ion balance control switch is changed or installed environment is changed, conduct the setup again.  
 6) The set up is conducted to two heads. Do not wire head that you do not use.  
 7) Setting the ion balance setting switch shown right, level meter indicators blink. And pushing down the SET UP button for 3 seconds in this setting, the setting will be the factory setting.

**Various setting switch**

Various setting switch	Name	Function
No.1	Check level changeover switch	Switches between ion generation levels to output an alarm. ON: Lights up the CHECK indicator and outputs an alarm, when ion generation is reduced to a level that affects static removal. OFF: Set this if you wish to be alerted soon after ion generation is reduced.
No.2	Ion balance control switch	Switches between automatic ion balance control function settings. ON: Enables automatic ion balance control function. Senses the amount of ion generation and automatically controls it to match the setting of the ion balance setting switch. OFF: Disables automatic ion balance control function. Ion continues to generate at the discharge ratio setting of the ion balance setting switch.
No.3	Indicator changeover switch	Switches between indications of the level meter indicator (green). ON: Indicates the static buildup state of immediate head. It shifts to the "+" or "-" side depending on the amount of buildup. (Example) When the charge removing object is positively charged. OFF: Indicates the amount of ion the head generates. Plus ion generated is indicated on the "+" side and minus ion on the "-" side. (Example) When a sufficient amount of plus and minus ions are generated.
No.4	2 heads control switch	Sets ion generation timing for two heads. If the two heads have different discharge frequency, this setting will be invalid, and ion will be generated at the frequency timing of each head. ON: When head 1 is generating plus ion, head 2 also generates plus ion, (synchronous mode) OFF: When head 1 is generating plus ion, head 2 generates minus ion. (inversion mode)
No.5	Error output changeover switch	Switches between Error output function. ON: Outputs an ERROR when ER-X has an error, (such as abnormal discharging and disconnection of cables ) OFF: Outputs an ERROR at the stop discharging. (in anomalous condition or discharge control input )
No.6	—	Not used.

Notes: 1) All factory default settings are ON.  
 2) Checking function (detecting function of ion generation depression) is based on amount of ion generation which was set in the set up.

