

For use with $\varnothing 1.6$ mm ($\varnothing 1/16$ in) tubes

Optical Bubble Sensor

Adjustment has never been easier!



Experience its ease

Suitable for a wide range of tubes made of various materials and with different inner diameters

Sensor head

BE-AH161

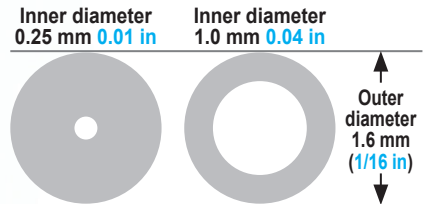
The shape of the sensor head is designed to hold a tube securely and to allow easy attachment and detachment of tube for extra ease of use.

Product feature

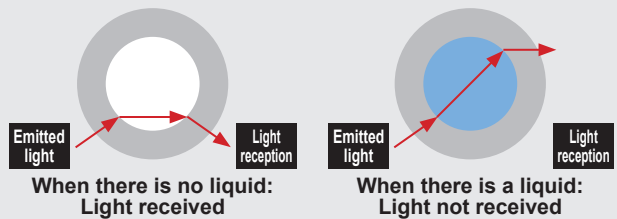
Compatible with a wide variety of tubes with an outer diameter of 1.6 mm (1/16 in), regardless of materials or inner diameter.

Applicable tube

Outer diameter	Material	Inner diameter
ø1.6 mm (ø1/16 in)	FEP / PFA / PTFE	ø0.25 to 1.0 mm (ø0.01 to 0.04 in)
	ETFE	ø0.75 to 1.0 mm (ø0.03 to 0.04 in)



Principle of detection using refraction of light



Sensitivity adjustment unit

BE-AC101 / BE-AC101P

Easy adjustment of sensitivity simply by operating a switch!

Cable length:
1 m 3.281 ft



Suitable for 35 mm 1.378 in width DIN rail

* Sensitivity adjustment unit mounting bracket, MS-DIN-2, is available as an option.

The unit can be set up at a distance and controlled remotely to facilitate the setting work.

Power supply voltage: 5 to 24 V DC

The unit can also receive power supply from a circuit board.

Mode selection switch

The sensor can be set to Liquid-present-ON or Liquid-absent-ON.

of use!

Sensor head

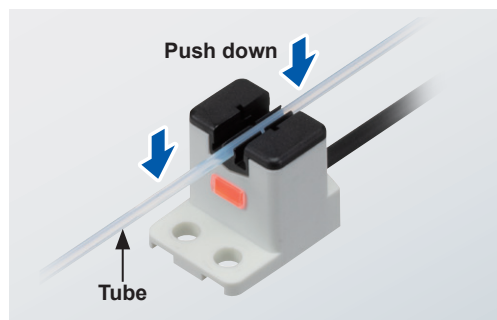
Tube holding mechanism

The original design ensures perfect fit of a tube without impeding the flow of liquid. Also compatible with tubes in inch size.



Simply attach the sensor with your hand!

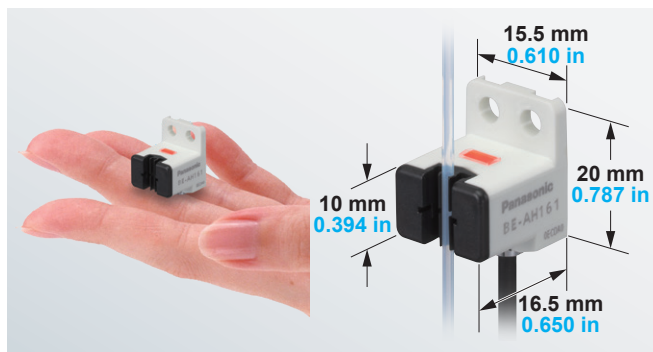
Hassle-free one-touch attachment without using tools!



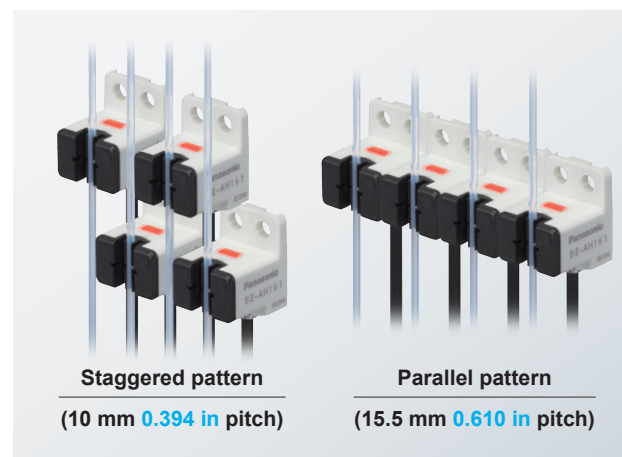
Compact size for added ease of use

Fingertip size

Allows for installation in a narrow space.

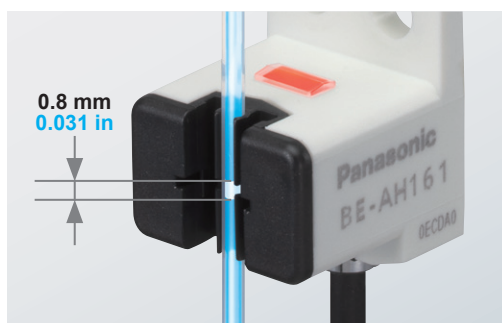


Allows for close proximity attachment



Detection of 0.8 mm 0.031 in air gap

0.8 mm 0.031 in air gaps are reliably detected by optical technology at a response time of 80 μ s.



e-CON connectivity

The product is equipped with an e-CON connector, a type of connectors commonly used for the connection of sensors, thus significantly reducing the manhours required for cumbersome wiring.



Sensitivity adjustment unit

Easy setting of sensitivity!

The sensor sensitivity can be adjusted easily by anyone according to tube conditions.

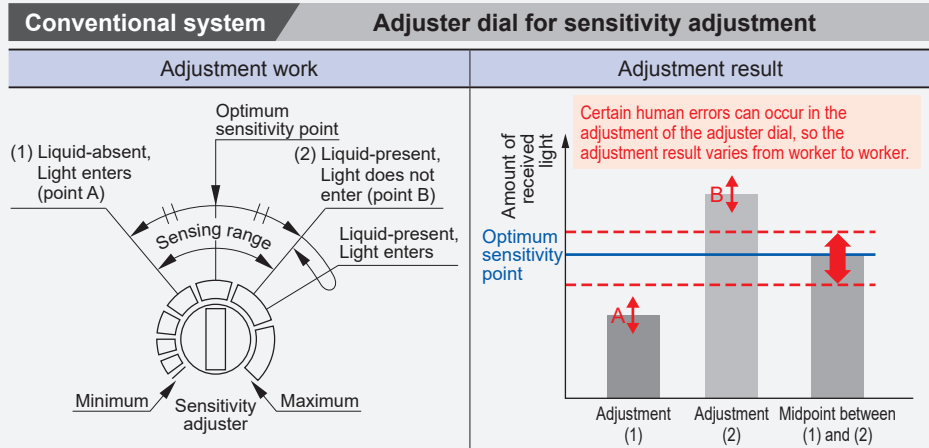
Do you have these issues?

Issue (1)

Since some workers are not skilled enough to adjust the sensitivity accurately, the sensors may malfunction due to effects of the surrounding environment.

Issue (2)

Adjustment procedure is cumbersome.



BE-AH series solves those issues!!

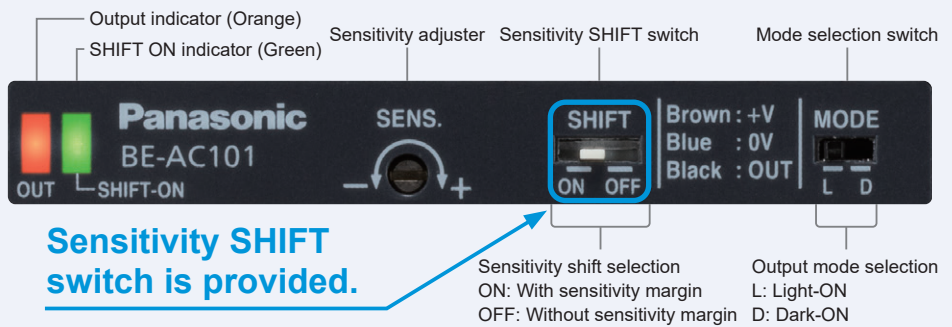
Solution for everyone!

Optimum light intensity value can be set by any worker without deviations resulting from individuals' differences.

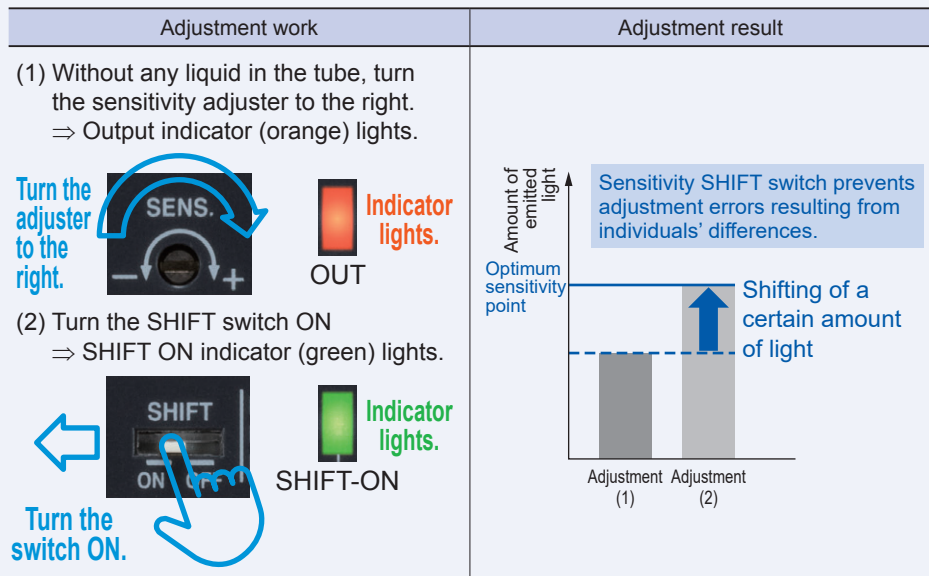
Simple solution!

The sensitivity SHIFT switch enables simple and quick setting to facilitate the sensitivity adjustment work.

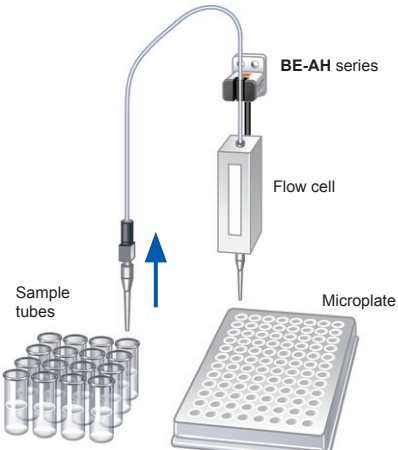
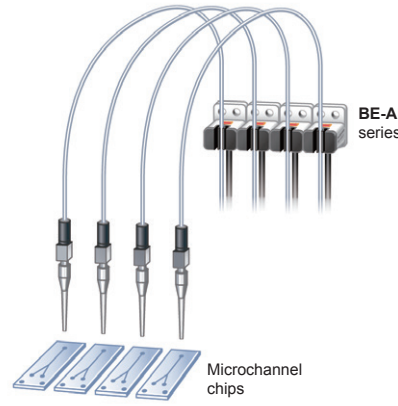
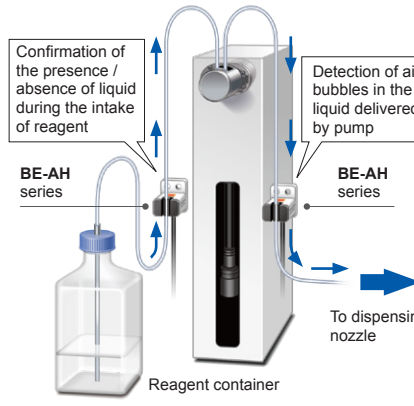
Solution Sensitivity SHIFT switch for sensitivity adjustment



Sensitivity SHIFT switch is provided.




Applications


Cell sorter	Genetic testing equipment	Gene amplification and extraction equipment
<ul style="list-style-type: none"> • Detection of air bubbles in the sample liquid 	<ul style="list-style-type: none"> • Detection of air bubbles before dispensing the liquid onto microchannel chips 	<ul style="list-style-type: none"> • Detection of absence of reagent • Detection of air bubbles in the liquid delivered by pump 

ORDER GUIDE

Sensor head

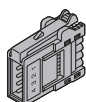
Type	Appearance	Applicable tube	Model No.
Unit compatible with tubes with 1.6 mm (1/16 in) outer diameter		Transparent resin tube (Equivalent to PFA) <ul style="list-style-type: none"> • Material: FEP / PFA / PTFE / ETFE • Outer diameter: \varnothing1.6 mm (\varnothing1/16 in) • Inner diameter: <For FEP / PFA / PTFE> \varnothing0.25 to 1.0 mm (\varnothing0.01 to 0.04 in) <For ETFE> \varnothing0.75 to 1.0 mm (\varnothing0.03 to 0.04 in) 	BE-AH161

Sensitivity adjustment unit

Type	Appearance	Model No.	Output
Cable type		BE-AC101	NPN open-collector transistor
		BE-AC101P	PNP open-collector transistor

Model No. when ordering accessories additionally

- CN-EP1 (sensor head connector) 5 pcs. per set (Note)



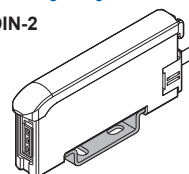
Note: One head sensor connector is provided with the product.

OPTIONS

Designation	Model No.	Description
Sensitivity adjustment unit mounting bracket	MS-DIN-2	Dedicated mounting bracket for sensitivity adjustment unit

Sensitivity adjustment unit mounting bracket

- MS-DIN-2

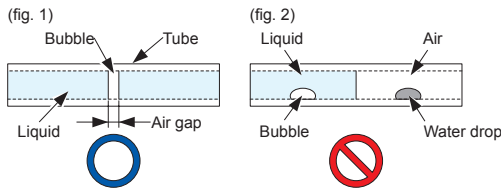


SPECIFICATIONS

Sensor head

Model No.	BE-AH161	
Type		
Regulatory compliance	EMC Directive, RoHS Directive	
Sensing object	Liquid (Note 2)	
Applicable tube type (Note 3)	Transparent resin tube (equivalent to PFA)	
Applicable tube dia. (Note 3)	Outer dia.	ø1.6 mm ±0.025 mm ø1/16 in ±0.001 in
	Inner dia.	<For FEP / PFA / PTFE> ø0.25mm -0.025mm to ø1.0mm +0.025mm ø0.01 in -0.001 in to ø0.04 in +0.001 in <For ETFE> ø0.75 mm -0.025 mm to ø1.0 mm +0.025 mm ø0.03 in -0.001 in to ø0.04 in +0.001 in
Detectable air gap	0.8 mm 0.031 in or more (Note 4)	
Operation indicator	Orange LED (lights up with absent liquid)	
Environmental resistance	Protection	IP40 (IEC)
	Ambient temperature (Note 5)	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F
	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH
	Ambient illuminance	Fluorescent light: 1,000 lx or less at the light-receiving face
	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure
	Insulation resistance	20 MΩ or more, with 250 V DC megger between all supply terminals connected together and enclosure
	Vibration resistance	10 to 150 Hz frequency, 0.75 mm 0.030 in double amplitude or maximum acceleration 49 m/s ² , in X, Y and Z directions for two hours each
	Shock resistance	100 m/s ² acceleration in X, Y, and Z directions three times each
Emitter element	Infrared LED (Peak emission wavelength: 855 nm 0.034 mil , non-modulated)	
Material	Enclosure: PBT, Tube holder: Polyamide, Indicator: Polycarbonate	
Cable	0.09 mm ² 4-core cabtyre cable 1 m 3.281 ft (Provided with a connector for the connection of sensitivity adjustment unit)	
Weight	Net weight: 15 g approx., Gross weight: 25 g approx.	

- Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C **+73.4 °F**.
 2) Sensing is affected by dirt or residues adhered to the inner wall of the tube. Before using the product, be sure to confirm correct detection using actual tube, sensing liquid and equipment. Sensing object e.g.: Water (Tap water), Pure water, Ethanol, PBS, Isopropanol, Trypsin EDTA (with Phenol Red)
 3) When using a tube out of specifications or it doesn't have a smooth surface, please test sensing on the actual machine before use.
 4) Sensing air gap refers to the width of an air bubble formed in the entire area of the inner diameter of the tube. Please note that this product cannot sense very small air bubbles or water drops. Refer to the figure 1 and 2.



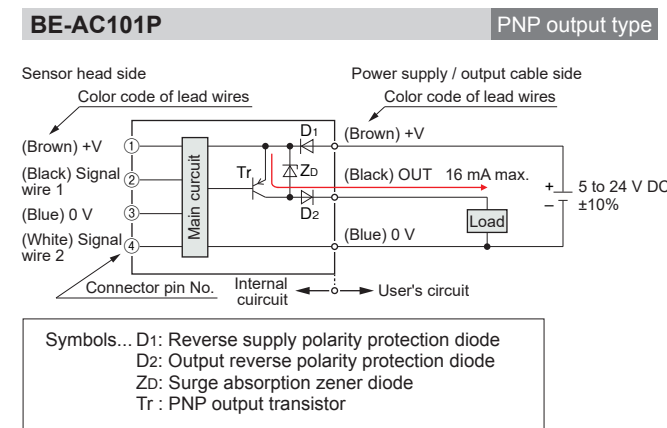
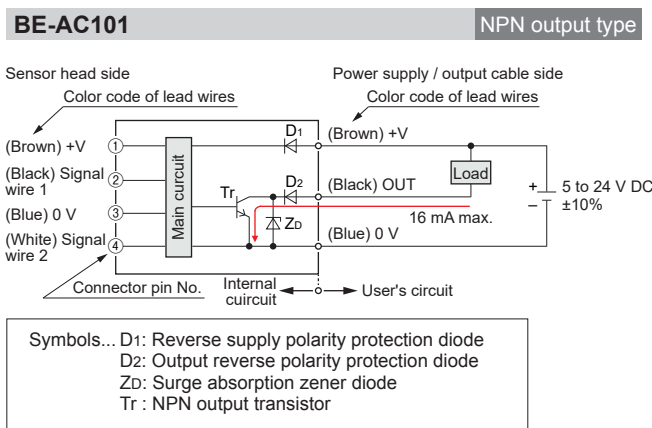
5) Liquid being detected should also be kept within the rated ambient temperature range.

Sensitivity adjustment unit

Model No.	NPN output	BE-AC101	
Type	PNP output	BE-AC101P	
Regulatory compliance	EMC Directive, RoHS Directive		
Supply voltage	5 to 24 V DC ±10% Ripple P-P 10% or less		
Current consumption	900 mW or less		
Output	<NPN output type> NPN open-collector transistor • Maximum sink current: 16 mA • Applied voltage: 30 V DC or less (between output and 0V) • Residual voltage: 1 V or less (sink current at 16 mA)		
	<PNP output type> PNP open-collector transistor • Maximum source current: 16 mA • Applied voltage: 30 V DC or less (between output and +V) • Residual voltage: 2 V or less (source current at 16 mA)		
Output operation	Light-ON (Liquid-absent-ON) / Dark-ON (Liquid-present-ON) selectable (Note 2)		
	Short-circuit protection		
Response time (Note 3)	Bubble detected: 80 µs or less, Liquid detected: 200 µs or less		
Output indicator	Orange LED (lights up when the output is ON)		
SHIFT ON indicator	Green LED (lights up when sensitivity SHIFT switch is ON)		
Sensitivity adjuster (Note 4) (Note 5)	18-turn potentiometer		
Sensitivity SHIFT switch (Note 6)	Shifts the set sensitivity level		
Protection circuits	Power supply reverse polarity protection, Output reverse polarity protection		
Environmental resistance	Ambient Temperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F	
	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH	
	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure	
	Insulation resistance	20 MΩ or more, with 250 V DC megger between all supply terminals connected together and enclosure	
	Vibration resistance	10 to 150 Hz frequency, 0.75 mm 0.030 in double amplitude or maximum acceleration 49 m/s ² , in X, Y and Z directions for two hours each	
Shock resistance	100 m/s ² acceleration in X, Y, and Z directions three times each		
Material	Enclosure: PBT, Case cover: Polycarbonate		
Cable	0.2 mm ² 3-core cabtyre cable 1 m 3.281 ft long		
Cable extension (Note 7)	Extension up to total 100 m 328.084 ft is possible with 0.3 mm ² , or more, cable.		
Weight	Net weight: 35 g approx., Gross weight: 80 g approx.		

- Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C **+73.4 °F**.
 2) Operation mode switch is set to Dark-ON (Liquid-present-ON) by default.
 3) The indicated response time is a typical value in the use of a compatible tube. Note that actual response time varies depending on the size, light transmission degree, surface condition, etc. of the tube used.
 4) To adjust the sensitivity, turn the sensitivity adjuster slowly using a slotted screwdriver (not provided). Turning the adjuster with excessive force can cause malfunction. The sensitivity adjuster is a multi-rotational variable resistor. When the adjuster is turned fully to one side, the clutch mechanism allows the dial to rotate freely with a clicking sound. The clicking sound may not be heard or very low to notice.
 5) If the output indicator does not light when the sensitivity adjuster is turned, check the tube installation condition. If the air gap is not correctly detected during the replacement of the tube, adjust the sensitivity adjuster again.
 6) The sensitivity SHIFT switch is set to OFF by default.
 7) Confirm that the power supply voltage at the end of cable is more than 4.5 V when using an extension of over 20 m **65.617 ft**.

I/O CIRCUIT DIAGRAMS



PRECAUTIONS FOR PROPER USE

For detail, see the instruction manual provided with the product.

- This catalog is a guide to select a suitable product. Be sure to read instruction manual attached to the product prior to its use.

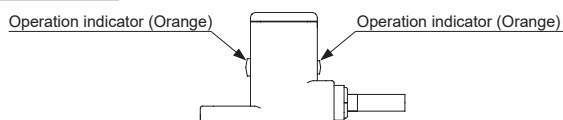


- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

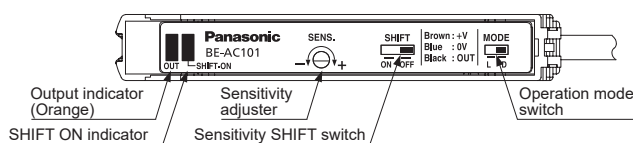
- This product is designed to satisfy the specifications when it is used together with the sensor head **BE-AH161** and sensitivity adjustment unit **BE-AC101(P)**. If the product is used in combination with other units, it may not only fail to meet the specifications but also malfunction in some cases. Be sure to use the product together with the specified units.

Part description

Sensor head



Sensitivity adjustment unit



Mounting

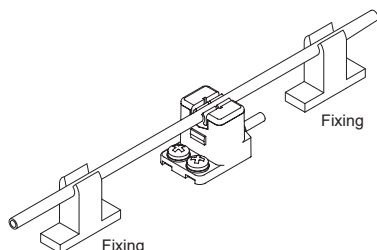
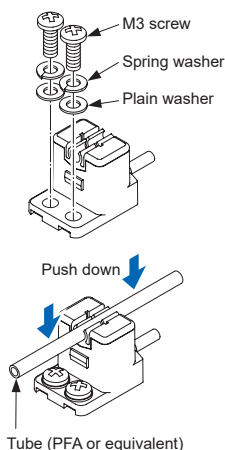
Sensor head

<Installation of sensor head>

- When securing the main body with screws, use M3 screws with tightening torque of 0.5 N·m or less. Use plain washers of small round type ($\phi 6$ mm $\phi 0.236$ in).
- Please prepare M3 screws, spring washers, and plain washers separately.

<Attachment of tube>

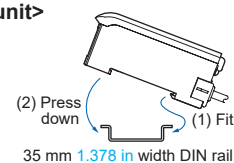
- Push the tube (PFA or equivalent) into the tube holder as shown in the diagram on the right for the secure attachment of the tube.
- Be sure to mount the tube in close contact with the sensing element. Otherwise, the product may malfunction. If the tube is brought up or slips off, take additional measures such as attaching an auxiliary fitting to fix the tube.
- Please prepare the auxiliary fitting for fixing the tube separately.



Sensitivity adjustment unit

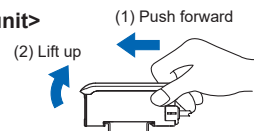
<Installation of sensitivity adjustment unit>

- (1) Fit the rear part of the mounting section of the amplifier on a 35 mm 1.378 in DIN rail.
- (2) Press down the rear part of the mounting section of the unit on the 35 mm 1.378 in width DIN rail and fit the front part of the mounting section to the DIN rail.



<Removal of sensitivity adjustment unit>

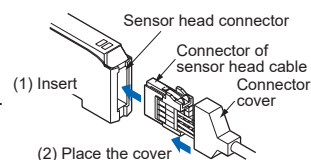
- (1) Push the amplifier forward.
- (2) Lift up the front part of the unit to remove it.



<Connection of sensor head>

- Be sure to turn off the power supply before connecting or removing the **BE-AH161** sensor head.

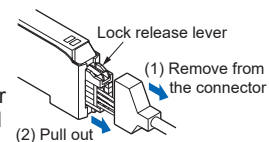
- (1) Insert the connector of the **BE-AH161** sensor head cable into the sensor head connector of the sensitivity adjustment unit as shown in the diagram on the right.
- (2) Attach the connector cover.



Note: Keep the connector cover in place during use.

<Removal of sensor head>

- (1) Remove the connector cover from the connector.
- (2) While pressing the lock release lever on the connector of the sensor head cable, pull out the connector.



Note: Note that if you pull the cable without pressing the lock release lever, the wires inside the cable may break or the connector becomes damaged.

Others

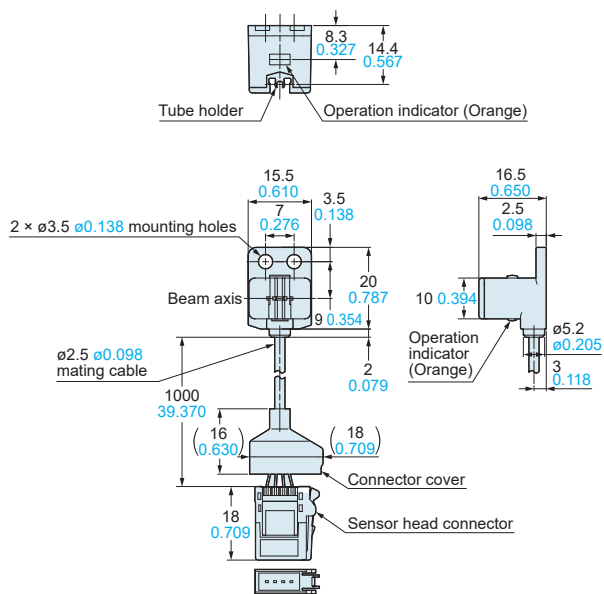
- This product has been developed / produced for industrial use only.
- Make sure to carry out wiring in the power supply OFF condition.
- Take care that if a voltage exceeding the rated range is applied, or if an AC power supply is directly connected, the product may get burnt or damaged.
- Take care that short circuit of the load or wrong wiring may burn or damage the product.
- Do not run the wires together with high-voltage lines or power lines, or put them in the same raceway. This can cause malfunction due to induction.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of the mounting part of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not use during the initial transient time (500 ms) after the power supply is switched ON.
- Do not use the output produced by power-off for control purposes.
- Take care that the sensor is not directly exposed to fluorescent lamp from a rapid-starter lamp, a high frequency lighting device or sunlight etc., as it may affect the sensing performance.
- To extend the cable of the sensitivity adjustment unit, use a cable with a conductor cross-sectional area of 0.3 mm² or more. The cable can be extended up to 100 m 328.084 ft in total length. Note that the cable should be as short as possible in order to minimize noise.
- When extending the cable of the sensitivity adjustment unit to a length of 20 m 65.617 ft or more, confirm that the power supply voltage at the cable end is 4.5 V or higher.
- Make sure that stress by forcible bend or pulling is not applied to the sensor cable joint.
- This product is suitable for indoor use only.
- Avoid dust, dirt, and steam.
- Take care that the product does not come in contact with oil, grease, organic solvents such as thinner, etc., strong acid or alkaline.
- This product cannot be used in an environment containing inflammable or explosive gasses.
- Never disassemble or modify the product.
- This product is not resistant to water, oil, or chemicals. Avoid locations with a risk of spilling water, oil, or chemicals.

BE-AH

DIMENSIONS (Unit: mm in)

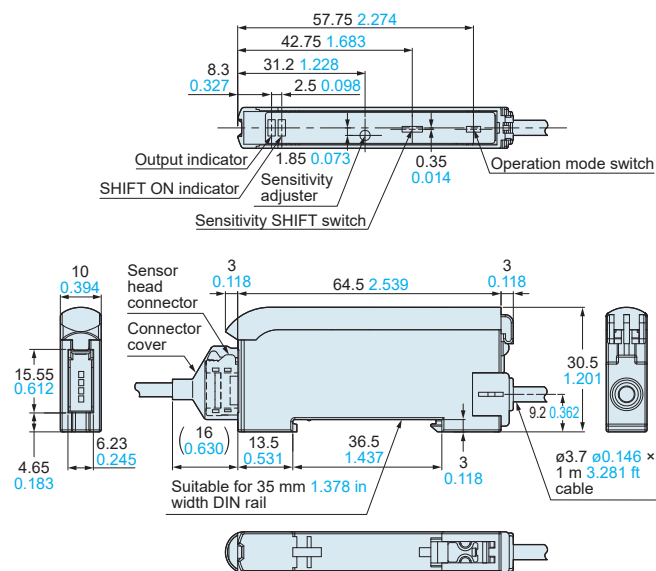
BE-AH161

Sensor head



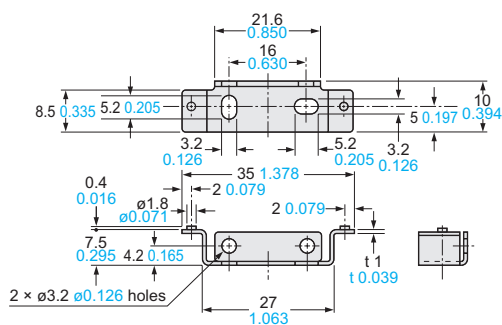
BE-AC101 BE-AC101P

Sensitivity adjustment unit



MS-DIN-2

Sensitivity adjustment unit mounting bracket (optional)



Material: Cold rolled carbon steel (SPCC)
(Uni-chrome plated)

Visit our website to learn more about
"Our Solution for Life Science"!



<https://www3.panasonic.biz/ac/e/fasys/special/biomedical/>

Please contact

Panasonic Corporation

Industrial Device Business Division
 ■ 7-1-1, Morofuku, Daito-shi, Osaka 574-0044, Japan
industrial.panasonic.com/ac/e/

Panasonic®

©Panasonic Corporation 2020